### NOTES:

1. **HANDLE INFLATORS WITH GREAT CARE, DO NOT DROP.**
2. **ONLY INFLATORS ARE TO BE PACKED INSIDE OF THIS BOX.**
4. **EACH BOX CAN HOLD UP TO 24 INFLATORS MAXIMUM. HOWEVER, BOX WEIGHT IS NOT TO EXCEED 40 LBS.**
5. **IF PACKING LESS THAN 24, TRY TO SPACE INFLATORS EVENLY THROUGHOUT BOX FOR WEIGHT DISTRIBUTION.**
6. **WARNING:** SAFETY HAZARD; CONFIGURE INFLATORS AS FOLLOWS:
   a. **P/N 508792-401, 510385-401, 508794-401 AND 508793-401, 508795-401** INFLATORS **MUST HAVE THE P/N 508531-1 SHIPPING CAP INSTALLED TO SHIP.**
   b. P/N 510226-401, 510184-401, 510183-401, AND 511878-401 **MUST HAVE THE HOSE ADAPTER REMOVED FROM THE INFLATOR TO SHIP.**

### TOOLS REQUIRED
- PACKING TAPE
- PACKING TAPE GUN

### COMPONENTS REQUIRED
- QTY 1 P/N 510277-1 R.S.C. 24 CELL BOX
- QTY 5 P/N 510277-2 D.C. ROLL END TRAYS
- QTY 2 P/N 510277-3 FOAM PADS
- QTY 5 P/N 510277-4 VERTICAL INSERTS
- **QTY A/R P/N 508531-1 SHIPPING CAP**
1. PREPACKAGING - INFLATOR INSPECTION

   - SHIPPING CAP MISSING
   - DO NOT SHIP THIS CONDITION - UNACCEPTABLE AND DANGEROUS

   ** P/N 508531-1 SHIPPING CAP
STAGED SHIPPING CAP INSTALLATION
- BOTTOM, FINGER-TIGHT IS ADEQUATE -

** ACCEPTABLE SHIPPING CONDITION
b. P/N 510226-401, 510184-401, 510183-401, AND 511878-401 MUST HAVE THE HOSE ADAPTER REMOVED FROM THE INFLATOR TO SHIP.

- DO NOT SHIP THIS CONDITION - UNACCEPTABLE AND DANGEROUS

REMOVE HOSE ADAPTER
2. ASSEMBLE BOX AND TAPE THE BOTTOM CLOSED.

3. ASSEMBLE 5 ROLL END TRAYS WITH 5 VERTICAL INSERTS EACH.
4. EACH BOX GETS 2 FOAM PADS. THE FOAM PADS SHOULD BE ON THE TOP AND BOTTOM ENDS OF THE INFLATORS.
5. USING ONE OF THE SCHEMATICS BELOW THAT IS BASED ON INFLATOR HEIGHTS; ASSEMBLE THE BOX P/N 510277 WITH THE END TRAYS AND FOAM PADS. ALL PACKAGING COMPONENTS SHOULD FIT SNUGLY IN THE BOX.

PACKING CONFIGURATIONS (CUT AWAY VIEWS)

- USE THIS CONFIGURATION FOR INFLATORS THAT ARE OVER 12.5” HIGH

- USE THIS CONFIGURATION FOR INFLATORS THAT ARE 9.5” -12” HIGH
USE THIS CONFIGURATION FOR INFLATORS THAT ARE 9” AND UNDER

ROLL END TRAY

FOAM PAD

ROLL END TRAYS ARE BACK TO BACK

INFLATOR

EXAMPLE – Top View –
(Foam pad removed for clarity)
6. FOR INCREASED STRENGTH AND STABILITY, PUT TRAYS BACK TO BACK NEAR THE TOP OF THE INFLATORS ACCORDING TO SCHEMATIC.

7. CLOSE BOX AND TAPE SHUT.
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<th>REVISED BY</th>
<th>DESCRIPTION OF CHANGE</th>
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<tr>
<td>-</td>
<td>05/06/13</td>
<td>JENNIFER BURKIZER</td>
<td>INITIAL RELEASE</td>
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<td>A</td>
<td>04/07/2015</td>
<td>Robert Scott</td>
<td>Add prepackaging inflator inspections/photos/and caution instructions/identify hazardous conditions.</td>
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